

WALLACE FORGE WARRANTY POLICY

Wallace Forge Company warrants repair or replacement of any products of its manufacture, at its option. Upon delivery to its factory, which with one year after date of sale by Wallace's customer, is proved to the satisfaction of Wallace Forge Co. defective at the time of said sales; provided that all products claimed defective are returned properly identified to Wallace Forge Company.

Not covered by this warranty are:

- 1.) Products which have been altered, changed, or repaired by someone other than the Wallace Forge Co.
- 2.) Defects, damages or deterioration due to normal use, exposure or wear and tear.
- 3.) Damages or defects due to misuse, alteration, negligence, or accident.

This warrant to repair or replace the defective products is the only warranty express, implied, or statutory, upon these products manufactured by Wallace Forge Company Inc. and the liability of Wallace Forge Company Inc. is hereby expressly limited to the repair or replacement of defective products. All other damages and warranties are hereby expressly waived by the purchaser.

TO AVOID INJURY - PLEASE READ CAREFULLY

- 1. Follow D.O.T. regulations for installation.
- 2. Do not modify or add to product.
- 3. Use grade 8 bolts for mounting with proper torque.
- 4. Inspect before operating for wear, deformation, damaged or missing parts and secure mounting.
- 5. FOR ALL PRODUCTS: To prevent personal injury or damage, the mounting location must be capable of supporting 15% more than the maximum amount to be pulled.
- 6. Do not exceed maximum capacity of product
- 7. Use safety chains of proper capacity in conjunction with all towing devices at all times.
- 8. Secure latch in closed position with safety pin inserted. Do not operate without safety pin in place, on pintle hooks and couplers.
- 9. Use pintle hook with proper lunette.
- 10. Products in our catalog are NOT for lifting.

Nothing herein expresses or implies any product warranty.

Wallace Forge Company is not liable if products are welded or modified.

Specifications, dimensions, or designs may be changed or improved at any time without prior notice. Consult D.O.T. regulations for INSTALLATION instructions, and operating instructions.

WARNING: This equipment should not be used or maintained in a haphazard manner. Inspect for proper installation. Inspect before use for wear and deformation requiring replacement. Replace worn parts with Wallace Forge Company replacement parts. Clean and lubricate properly. Use proper bolts for mounting with proper torque.

The names and reference numbers of manufacturers and suppliers, other than Dayton Parts, LLC, used in this catalog are shown only to assist our customers in identifying replacement parts. Under no circumstances does Dayton Parts, LLC imply that the parts are of these OE manufacturers. Although care has been taken to ensure the accuracy of the data contained in this publication, Dayton Parts, LLC does not assume any liability for errors or omissions.

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Item	Page	Item	Page
King Pins	2-5	Towing Accessories	
		Ball Mounts	37
Pintle Hooks		Triple Ball Hitch	37
Spring Mounted	6-7	High Low Bars	38-39
Swivel Mounted	8-9	Hitch Balls	40-41
Rigid Mounted	10-15	Bent Hitch Pins	42
		Receiver Tubes	42
Coupling Products		Receiver Adapters	43-44
Ball Couplers	16-18	Tow Hooks	44-46
Channel	19	Snapper Pins	46
Dual Purpose Hitches	20-23		
Nose Plates	27	Trailer Accessories	
Gooseneck Couplers	24	D-Rings	47
King Pin on Pipe	25	Hitch Pins	48
Hideaways	26	Jacks	48-51
Nose Plates	27	Floor Clip	52
Tow Rings	27-32	Lashing Rings	52-53
Clevis	32	Linch Pins	54
Master Links	33	Outriggers	54
Tradici Links		Rope Rings	55
Dump Rody Accessorie		Spring Latches	55-56
Dump Body Accessorie Grab Hooks	33	Tie Downs	57
	33		
Hinge Assemblies	33		
Mounting Blocks			
Banjo Eyes	34		
Door Hinges	34		
Hand Grips	34		
Steps	34		
Tailgate Latch Assemblies	35-36		

Since 1942, Wallace Forge has been developing quality products in the trucking industry to satisfy our customers, and expand the industry.

3700 Georgetown St. N.E. Canton, Ohio 44704

Toll Free: (800) 328 1203 Phone: (330) 488 1203 Fax: (330) 488 1217

www.WallaceForgeCompany.com sales@WallaceForgeCompany.com



Wallace Forge Company has been assessed and approved by Smithers Quality Assessments, Inc., to ISO 9001:2008 quality management system standards and requirements.







King Pins



All Wallace Forge King Pins are 100% American made.

Forged out of an AISI 8630 or 4320 material, depending on the model, Wallace Forge's King Pins conform to all SAE and AAR standards. Every one of our King Pins is 100% Brinell hardness checked, magnetic particle inspected and weldable.

Wallace Forge Company King Pin Information

Standard SAE dimensional tolerances apply to all dimensions. King Pins are made from 8630 alloy steel and heat treated to 302-363 Brinell, unless otherwise noted.

Wallace Forge King Pins will hold approximately 150,000 PSI ultimate and 115 PSI yield strength.

ALL KING PINS ARE 100% BRINELL HARDNESS CHECKED, MAGNETIC PARTICLE INSPECTED, AND WELDABLE.

Rockwell reading may be different as there may be some surface carbonization.

A Style King Pins

- Made from 8630 Alloy Steel
- Available in 4320H Steel*

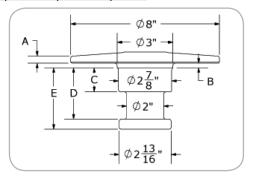
These King Pins are also known as Mushroom King Pins.

	Part #	Model	Dimensions					Wt.
	Pail#	Model	Α	В	С	D	Е	wt.
6000	2084192	KP-25-A	0.38-0.58"	0.25"	1.289"	2.755"	3.305"	16
6000	2084193	KP-31-A	0.38-0.58"	0.31"	1.289"	2.755"	3.305"	16
6000	2084194	KP-38-A	0.38-0.58"	0.38"	1.289"	2.755"	3.305"	16
800	2084195	KP-50-A	0.38-0.58"	0.5"	1.289"	2.755"	3.305"	16
6000	2084197	KP-62-A	0.38-0.58"	0.625"	1.289"	2.755"	3.305"	17
	2084196	KP-75-A	0.38-0.58"	0.75"	1.289"	2.755"	3.305"	17



KP-25-A

^{*}Minimum order for 4320H Steel 100 King Pins.



Wallace Forge King Pins are not for off the road equipment.

Warning: The use of a lube plate alters the king pin dimensions from SAE standards and may prevent proper coupling.





Drilled A Style King Pins • Made from 8630 Alloy Steel

- Available in 4320H Steel*

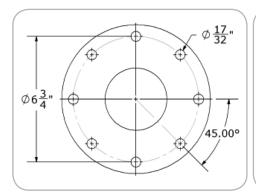
All of the below King Pins have eight 0.53 inch drilled holes spaced on a 6.75 inch diameter. If you require different sized drilled holes, please contact Dayton Parts.

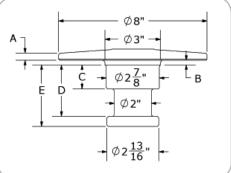
	Part #	Model	Dimensions					Wt.
	Pail #	Model	Α	В	С	D	Е	VV C.
000	2084192H	KP-25-A Drilled	0.38-0.58	0.25	1.289	2.755	3.305	15
8100	2084193H	KP-31-A Drilled	0.38-0.58	0.31	1.289	2.755	3.305	15
8100	2084194H	KP-38-A Drilled	0.38-0.58	0.38	1.289	2.755	3.305	16
600	2084195H	KP-50-A Drilled	0.38-0.58	0.5	1.289	2.755	3.305	16
6000	2084197H	KP-62-A Drilled	0.38-0.58	0.625	1.289	2.755	3.305	17
800	2084196H	KP-75-A Drilled	0.38-0.58	0.75	1.289	2.755	3.305	17

^{*}Minimum order for 4320H Steel 100 King Pins



KP-25-A Drilled





Wallace Forge King Pins are not for off the road equipment.

Warning: The use of a lube plate alters the king pin dimensions from SAE standards and may prevent proper coupling.





B & C Style King Pins • Made from 8630 Alloy Steel

- Available in 4320H Steel*

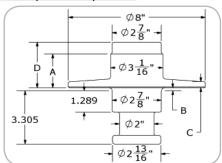
These King Pins are also known as Double Spool King Pins.

	Dort #	Part # Model			Dimensions			
	Pail #	Model	Α	В	С	D	Wt.	
800	2085196	KP-25-B	2.125"	0.25"	0.38-0.58"	2.875"	19	
***	2085197	KP-31-B	2.125"	0.31"	0.38-0.58"	2.875"	19	
	2085198	KP-38-B	2.125"	0.38"	0.38-0.58"	2.875"	19	
800	2085199	KP-50-B	2.125"	0.5"	0.38-0.58"	2.875"	19	
	2085200	KP-25-C	2"	0.25"	0.38-0.58"	2"	17	
800	2085201	KP-31-C	2"	0.31"	0.38-0.58"	2"	17	
800	2085202	KP-38-C	2"	0.38"	0.38-0.58"	2"	17	
	2085203	KP-50-C	2"	0.5"	0.38-0.58"	2"	17	



KP-25-B

^{*}Minimum order for 4320H Steel 100 King Pins.



3½" Heavy Duty King Pins • Made from 8630 Alloy Steel

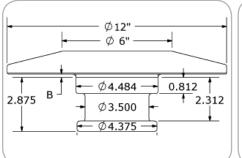
- Heat-Treated to Brinell 302-363

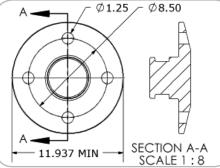
These King Pins are for off the road equipment and heavy duty trucks. Drilled models feature four 1.25 inch holes on a diameter of 8.50 inch.

	Part #	Model	Bolster Plate Thickness (B)	Wt.
800	2393162	KP 848-38	0.38"	43
8000	2394163	KP 848-50	0.50"	43
8000	2393162D	KP 848-38 Drilled	0.38"	42
800	2394163D	KP 848-50 Drilled	0.50"	42



KP 848-38







KP 848-38 Drilled



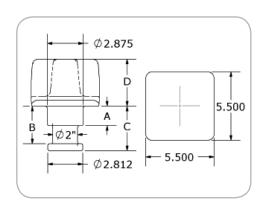


Cruciform King Pins • Forged 4320H Steel

- Heat-Treated to Brinell 380-420

These King Pins meet all the requirements of the Association of the American Railroads, AAR, Standard M-931 when installed properly.

			Bolster Plate		Dime	nsion		
	Part #	Model	Thickness	A	В	С	D	Wt.
600	2401170	KP-25-AR	0.25"	1.558"	3.012"	3.574"	2.437"	17
6000	2402171	KP-31-AR	0.31"	1.62"	3.074"	3.636"	2.437	17
600	2401172	KP-38-AR	0.38"	1.683"	3.137"	3.699"	2.437"	17
	2402050	KP-25-ARM	0.25"	1.558"	3.012"	3.574"	3.125"	18
	2402075	KP-31-ARM	0.31"	1.62"	3.074"	3.636"	3.125"	18
600	2402100	KP-38-ARM	0.38"	1.683"	3.137"	3.699"	3.125"	18
	2401180	KP-25-AAR	0.25"	1.558"	3.012"	3.574"	3.625"	19
600	2401182	KP-31-AAR	0.31"	1.62"	3.074"	3.636"	3.625"	19
800	2401181	KP-38-AAR	0.38"	1.683"	3.137"	3.699"	3.625"	19





KP-25-AAR

King Pin Locks

The King Pin Lock comes with 2 keys. Lunette Lock does not come with lock and key.





Lunette Lock

King Pin Lock

	Part #	Model	Description	Wt.
8000	2084164	King Pin Lock	Inside Diameter 2.90", Length 3.5"	3.75
	2405176	Lunette Lock	Fits 2½" to 3" diameter eye	4

Wallace Forge King Pins are not for off the road equipment.

Warning: The use of a lube plate alters the king pin dimensions from SAE standards and may prevent proper coupling.





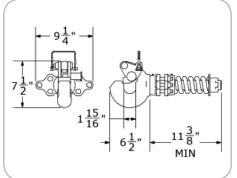
Spring Mounted Pintle Hooks

All the below Pintle Hooks are used in the Utility and Municipality Industry for over the road and off the road equipment. For use with drawbar eye dimensions: 23%" to 3" eye with a ring diameter of 114" to 15%". Install with Grade 8 bolts and mount to a plate with a minimum thickness of 34".

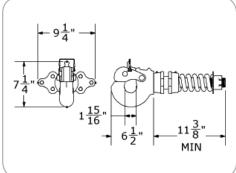
	Part #	Model	Dimer	nsions	Max Ca	pacity	Wt.
	Pail #	Model	Α	В	G.T.W.	V.L.	WV.
6000	2043100	15 Ton Spring	61/2"	11%"	30,000	4,000	50
800	2044101	25 Ton Spring	61/2"	11%"	50,000	6,000	55



15 Ton Spring



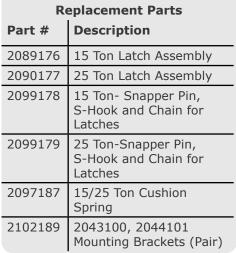


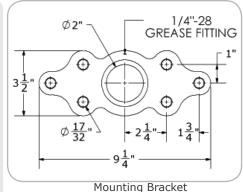


25 Ton Spring



25 Ton Spring





Wallace Forge is not liable if pintle hooks are welded or modified.

For all products: to prevent personal injury or vertical damage, the mounting location must be capable of supporting at least 15% more than the maximum amount to be pulled.

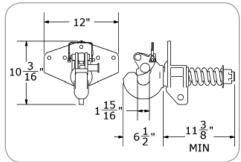
T-Bracket Spring Mounted Pintle Hooks All the below Pintle Hooks are used in the Utility and Municipality

All the below Pintle Hooks are used in the Utility and Municipality Industry for over the road and off the road equipment. For use with drawbar eye dimensions: 2%" to 3" eye with a ring diameter of 1%". Install with Grade 8 bolts and mount to a plate with a minimum thickness of 3%".

	Part #	Description	Max Ca	pacity	Wt.
	Pail #	Description	G.T.W.	V.L.	WV.
800	2045102	T-15 Ton, no safety chain	30,000	6,000	41
	2046103	T-25 Ton, no safety chain	50,000	6,000	42



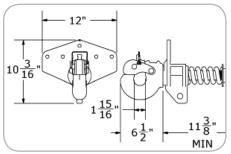
T-15 Ton No Safety Chain Attachment



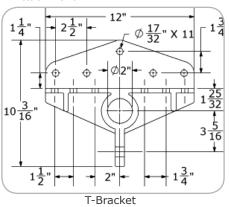
T-15 Ton No Safety Chain Attachment



T-25 Ton No Safety Chain Attachment



T-25 Ton No Safety Chain Attachment



Re	Replacement Parts				
Part # Description					
2089176	15 Ton Latch Assembly				
2090177	25 Ton Latch Assembly				
2099178	15 Ton- Snapper Pin, S-Hook and Chain for Latches				
2099179	25 Ton-Snapper Pin, S-Hook and Chain for Latches				
2097187	15/25 Ton Cushion Spring				

Wallace Forge is not liable if pintle hooks are welded or modified.



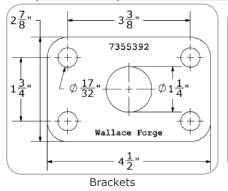


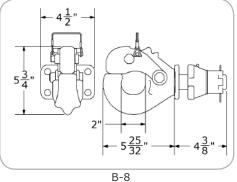
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B-8 Swivel Mounted Pintle Hook

These Pintle Hooks are recommended for off the road equipment and are used with a drawbar with an eye diameter of 2%" to 3".

Doub #	Model	Max Ca	apacity	Wt.
Part # Model		G.T.W.	V.L.	WV.
2047104	B-8 with Brackets	18,000	2,000	15
2052109	NB-8 No Brackets	18,000	2,000	10





B-8 Replacement Parts				
Part #	Description			
2088175	Latch Assembly			
2382151	Snapper Pin, S-Hook and Chain for Latches			



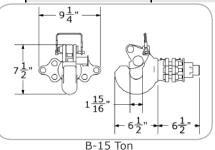
B-8 with Brackets

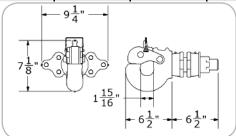


B-8 No Brackets

Swivel Mounted Pintle Hooks

Dowl #	Model	Max Capacity		\A/±
Part #	Model	G.T.W.	V.L.	Wt.
2048105	B-15 Ton	30,000	4,000	27
2049106	B-25 Ton	50,000	6,000	28







B-15 Ton

15 Ton	Replacement	Parts

Part # Description	
2089176	15 Ton Latch Assembly
2097187 Cushion Spring	
2102189 Mounting Brackets (Pair	
2099178	15 Ton- Snapper Pin, S-Hook and Chain for Latches

B-25 Ton Replacement Parts

25 10	25 Ion Replacement Parts		
Part # Description			
2090177 25 Ton Latch Assembly			
2097187	Cushion Spring		
2102189	Mounting Brackets (Pair)		
2099179	25 Ton-Snapper Pin, S-Hook and Chain for Latches		



B-25 Ton



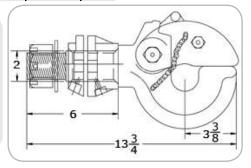
B-30 Swivel Mounted Pintle Hook

These Pintle Hooks are to be used with a drawbar with a 3" diameter eye and a ring thickness 1%". Mounting holes are $6\frac{1}{2}$ " from center to center and accept $\frac{3}{4}$ " Grade 8 bolts.

Part #	Model	Max Capacity		Wt.
rail#	Model	G.T.W.	V.L.	WV.
2050107	B-30	60,000	12,200	38
2053110	NB-30 No Mounting Brackets	60,000	12,200	28



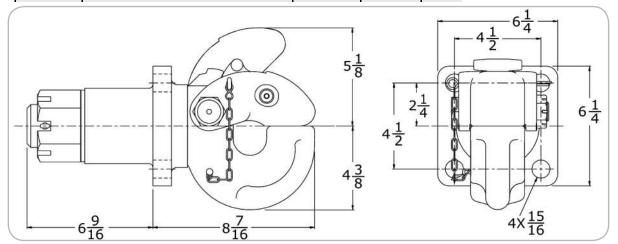
30 Ton Replacement Parts		
Part # Description		
2091178	3 Latch Assembly	
2103190	Mounting Brackets (Pair)	
2056175	Cotter Pin, S-Hook and Chain for Latch	



B-50 Swivel Pintle Hook

These Pintle Hooks are to be used with a drawbar with a 3" diameter eye and a ring thickness 1%". The mounting holes accept $^{15}\!/_{16}$ " bolts.

	Part #	Model	Max Capacity		Wt.	
Part #			G.T.W.	V.L.	VV C.	
	2051108	B-50	100,000	20,000	61	
	2054111	NB-50 No Mounting Brackets	100,000	20,000	42	



50 Ton Replacement Parts		
Part # Description		
2093180 Latch Assembly		
2104191 Mounting Bracket		
2049340 Cotter Pin, S-Hook and Chain for Latch		





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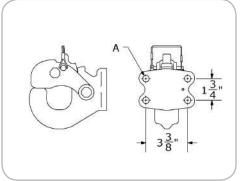
Rigid Mount Pintle Hooks These Pintle Hooks are to be used with a drawbar with a

2%"-3" diameter eye.

	Part # Model	Madal	Dimensions	Max Cap	acity	14/4
		Α	G.T.W.	V.L.	Wt.	
	IQ09331	R-5 Ton	¹⁷ / ₃₂ "	10,000	2,000	8
	2055112	R-8 Ton	¹⁷ / ₃₂ "	16,000	3,200	8.5
	2056113	R-15 Ton	¹⁷ / ₃₂ "	30,000	6,000	11
	2057114	R-20 Ton	19/32"	40,000	8,000	12.25



Rigid Mount Pintle Hook Replacement Parts		
Part # Description		
2105205	Latch	
2382151 Snapper Pin, S-Hook and Chain for Latches		
2117240	R-5, R-7 and R-15 Ton Mounting Kit	
2117242	R-20 Mounting Kit	



R-30 Ton Rigid Mount Pintle Hook These Pintle Hooks are to be used with a drawbar with a 2%"-3"'

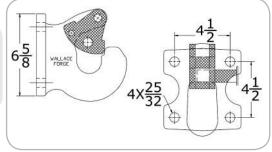
diameter eye.

Dort #	Model	Max Capacity		Wt.
Part # Model		G.T.W.	V.L.	
2058115	R-30 Ton	60,000	15,000	24



R	-30 Ton Pintle Hook
	Replacement Parts
44	Description

Part #	Description
2089176	Latch Assembly



Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.

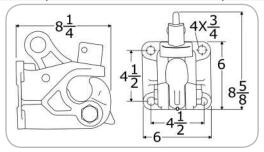




Pull Release Pintle Hooks

These Pintle Hooks are to be used with a drawbar with a 2%" to 2%" diameter eye and a ring thickness 1%".

Part #	Model	Max Capa	14/4	
Part #	t # Model G.T.W. V.L.		Wt.	
2389158	CPR 15 Cable Pull	30,000	7,500	25
2389158R	RPR Ring Release	30,000	7,500	25





RPR Ring Release

50 Ton 4 Bolt Pintle Hook

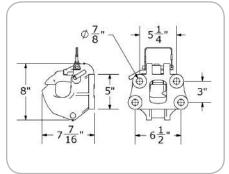
These Pintle Hooks are to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%". The mounting plate should be at least %" thick.

	Part #	Model	Max Capaci	ty	Wt.
Part #			G.T.W.	V.L.	WV.
	2354454*	R-50 Ton 4B	100,000	20,000	45
	2354454S	R-50 Ton 4B No air	100,000	20,000	30

^{*}Includes air cylinder, mounting bracket



R-50 Ton 4B



4 Bolt Rigid Mount Hook Replacement Parts				
Part #	Description			
54454L	Latch Assembly			
23454P	Plunger			
23454MB	Mounting Bracket			
23454AC	Air Cylinder			
2391T	Thimble for Air Cylinder Rod			



R-50 Ton 4B No air

Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.



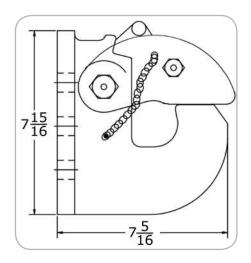


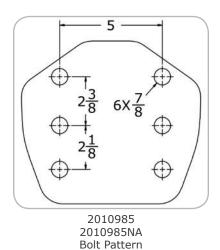
50 Ton 6 Bolt Pintle Hook

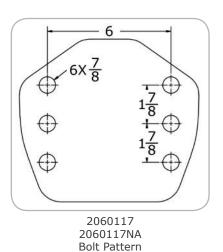
These Pintle Hooks are to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%". The mounting plate should be at least %" thick. There are two different bolt patterns for the Pintle Hooks, please see drawings.

Part #	# Model		Max Capacity			
Pail #	Model	Latch	G.T.W.	V.L.	Wt.	
2060117NA	R-50 Ton 6-B No Air	60,000	100,000	20,000	40	
2060117*	R-50 Ton 6-B	60,000	100,000	20,000	60	
2010985NA	R-50 Ton 6-B No Air	60,000	100,000	20,000	40	
2010985*	R-50 Ton 6-B	60,000	100,000	20,000	60	

^{*}Include air cylinder, brackets, bolts







50 Ton 6 Bolt Pintle Hook
Replacement Parts

Part # Description

2091178 Latch Assembly

20117P Plunger

20117MB Mounting Bracket

20117AC Air Cylinder

Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.



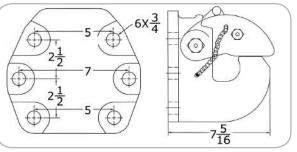
50 Ton Offset 6 Bolt Pintle Hook

These Pintle Hooks are to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%". The mounting plate should be at least %" thick.

Dout #	Description	Max Capacity		pacity	Wt.	
Part # Description		Latch	G.T.W.	V.L.	W L.	
2060115	Pintle Hook only	60,000	100,000	20,000	40	
2059117	Pintle Hook, brackets, bolts	60,000	100,000	20,000	47	
2058116	50 Ton Offset 6 Bolt complete	60,000	100,000	20,000	60	



50 Ton 6 Offset Bolt Pintle Hook Replacement Parts				
Part # Description				
2091178	Latch Assembly			
2060P	Plunger			
2060MB	Mounting Bracket			
2060AC Air Cylinder				



R-50 Pintle Hook

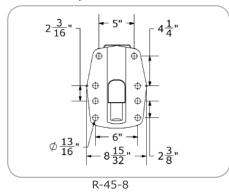
These Pintle Hooks are to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%". The mounting plate should be at least %" thick.

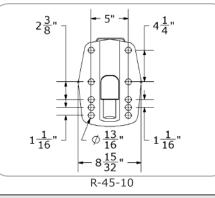
Part #	Model	Max Ca	WT.	
Part #	Model		V.L.	WI.
2388157	R-50-8 Bolt No Air	100,000	20,000	46
2392161	R-50-8 Bolt Complete	100,000	20,000	56
2390159	R-50-10 Bolt No Air	100,000	20,000	46
2391160	R-50-10 Bolt	100,000	20,000	56



R-45-10

*R-45 is an Obsolete Assembly. Shown for Replacement Parts Only.





R-45-8/R-45-10 Pintle Hook Replacement Parts				
Part #	Description			
2388LA	Latch Assembly			
2388P	Plunger			
2388MB	Mounting Bracket			
2388AC	Air Cylinder			
2391T	Thimble for Air Cylinder Rod			

Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.





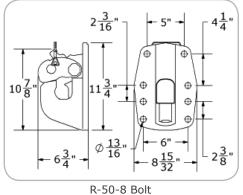
R-50 Pintle Hook

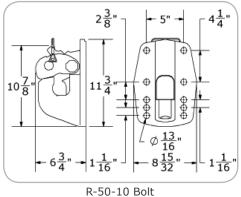
These Pintle Hooks are to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%". The mounting plate should be at least %" thick. Maximum Latch Capacity: 60,000 LBS.

Part #		Model	Max Ca	WT.		
	Part #	G.T.W. V.L.		V.L.	WI.	
	2391164	R-50-8 Bolt no air cylinder	100,000	20,000	46	
600	2391163	R-50-8 Bolt	100,000	20,000	56	
	2391166	R-50-10 Bolt no air cylinder	100,000	20,000	46	
	2391165	R-50-10 Bolt	100,000	20,000	56	



R-50-8 Bolt no air cylinder







R-50-10 Bolt no air cylinder

R-50-8/R-50-10 Pintle Hook Replacement Parts				
Part #	Description			
2091178	Latch Assembly			
2391P	Plunger			
2391MB	Mounting Bracket			
2391AC	Air Cylinder			
2391T	Thimble for Air Cylinder Rod			



R-50-10 Bolt

Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.





R-75 Ton Pintle Hook

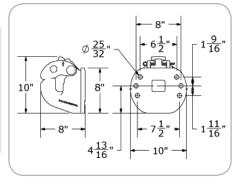
Designed for heavy duty off the road use.

Part #	Part # Model		Max Capacity			
Pail #	Model	Latch G.T.W.		V.L.		
2075012	R-75 Ton Pintle Hook	60,000	150,000	30,000		
NB205411	R-75 Ton Pintle Hook- no air cylinder	60,000	150,000	30,000		



With Air Cylinder

R-75 Ton Pintle Hook Replacement Parts			
Part # Description			
2093180	Latch Assembly		
2075012P Plunger			
2075012MB Mounting Bracket			
20117AC Air Cylinder			





No Air Cylinder

Bolt On Pintle Hook

This Pintle Hook includes an air cylinder. It is to be used with a drawbar with a 2%" to 3" diameter eye and a ring thickness 1%" to 1%".

	Part #	Model	Max Ca	pacity	Wt.
	rail#		G.T.W.	V.L.	W.C.
8000	1502500	Bolt On Pintle Hook	50,000	10,000	36



Bolt On Pintle Hook Replacement Parts				
Part #	Description			
15710LATCH	Latch Assembly			
15815	Plunger			
15710SPRING Spring				
158150R	Rod Extension Pin			

Do not weld or modify Wallace Forge Company Pintle Hooks.

Rigid Pintle Hook Capacities are reduced by 25% when used for Off the Road Purposes.





A-Frame Ball CouplersThese couplers are weldable and are NOT for off the road use.

Part #	Ball Size	Max Ca	Wt.	
Pail #	ball Size	G.T.W.	V.L.	WV.
2405180	2"	5,000	500	9
2405179	25/16"	10,000	1,000	9



Weld-On Coupler
These couplers are weldable and are NOT for off-road use.

Doub #	Ball Size	Max Ca	Wt.	
Part #	ball Size	G.T.W.	V.L.	WL.
2405174	1½" & 2"	7,500	750	9
2405175	25/16"	7,500	750	9



ABM Adjustable Couplers
Now comes Zinc plated to better protect against corrosion. Coupler fits with Wallace Forge Company Channels, Coupler's holes drilled 2" apart from the center of the holes. Use Grade 8-%" bolts.

Part # Model		art # Model Ball Size		Max Capacity		
Pail #	Model	Ball Size	G.T.W.	V.L.	Wt.	
2402178	ABM-200 L	1%" & 2"	10,000	1,000	12	
2402179	ABM-2516 L	25/16"	12,000	1,200	12	



ABM Coupler Replacement Parts			
Part #	Description		
2405189 Loop Latch Assembly			



Yard Dog Couplers

			Dimensions			Max Capacity		
	Part #	Model	Ball Size	Inside Dia. of Ring	Ring Thickness	G.T.W.	V.L.	Wt.
800	2405205	RCA48178	1%" & 2"	2" to 3"	1" to 1½"	3,500	350	14
800	2405217	RCA48516	25/16"	2" to 3"	1" to 1½"	3,500	350	14

Yard Dog Couplers Replacement Parts			
Part # Description			
2405189 Loop Latch Assembly			



Spring Loaded Adj. Ball Coupler

The spring loaded coupler provides easy opening and a continuously tight fit on the hitch ball. Coupler fits with Wallace Forge Company Channels, Coupler's holes drilled 2" apart from the center of the holes.

Part #	Ball	Bolt	Max Ca	apacity	Wt.
Pail #	Size S	Size	G.T.W.	V.L.	W.C.
2425162	25/16"	5/8"	13,000	1,200	14



Light Duty Adjustable Ball Coupler

These couplers' inner parts are heat treated. The couplers come with 3/8" detent pins for added safety. Coupler fits with Wallace Forge Company Channels, Coupler's holes drilled 2" apart from the center of the holes.

Part #	Ball Size	Bolt Size	Max Capacity		Wt.
Part #	Ball Size	Boit Size	G.T.W.	V.L.	WV C.
2422001	2"	5/8"	10,000	1,000	9.5
2425160	25/16"	5/8"	14,000	1,400	9.5



Adjustable Ball Coupler Replacement Parts			
Part # Description			
DTHP3840 Detent Pin			





Medium Duty Adjustable Coupler • Available for 2" and 25/16" hitch balls

- Auto-locking style provides easy attachment

Coupler fits with Wallace Forge Company Channels, Coupler's holes drilled 2" apart from the center of the holes.

	Part #	Ball Size	Bolt Size	Max Ca	Wt.	
	Pail #	Dall Size	Boit Size	G.T.W.	V.L.	WV C.
6000	R20000	2"	5/8"	12,000	1,200	12
6000	R25160	25/16"	5/8"	20,000	2,000	12.75



20,000 Adj. Coupler Replacement Parts			
Part #	Description		
R20000R	R20000 Latch		
R25160R	R25160 Latch		

Heavy Duty Adjustable Coupler • For 25/16" hitch balls only

- Accepts three 5%" bolts

All three holes must be used to achieve 25,000 lb. capacity. Coupler fits with Wallace Forge Company Channels, Coupler's holes drilled 2" apart from the center of the holes.

	Part #	Ball Size	Bolt Size	Max Ca	Wt.	
	Parl #	Ball Size		G.T.W.	V.L.	W L.
800	R25163	25/16"	5/8"	25,000	2,500	10



14,000 Lb. Rigid Mount CouplerThis coupler's inner parts are heat treated. The coupler comes with %"

detent pins for added safety.

	Part #	Ball Size	Dolt Sine	Max Ca	Wt.	
	Part #	ball Size	Bolt Size	G.T.W.	V.L.	W.L.
8000	242516R	25/16"	5/8"	14,000	1,400	10



14,000 lb. Rigid Mount Coupler
Replacement Parts

Part #	Description
DTHP3840	Detent Pin

18



20,000 Lb. Rigid Mount CouplerAuto-locking style coupler provides easy coupling attachment

Part #	Ball Size	Bolt Size	Max Ca	Wt.	
rait #	Dall Size	Boit Size	G.T.W.	V.L.	WVC.
20016	25/16"	5/8"	20,000	2,000	12.75

20,000 lb. Rigid Mount Coupler Replacement Parts		
Part #	Description	
20016R	Replacement Latch	



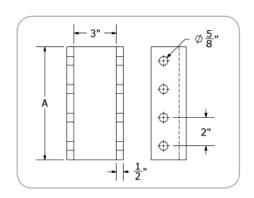
25,000 Lb. Rigid Mount Coupler

Part #	Ball Size	Bolt Size	Max Ca	Wt.	
rait #	ball Size	Boit Size	G.T.W.	V.L.	WV.
20007	25/16"	5/8"	25,000	5,000	21



Channels

	Part #	Model	Channel	Max Capacity	Wt.
	Pail #	Model	Length	G.T.W.	WV.
800	2373142B	3 Position	81/2"	30,000	3
800	2376145B	5 Position	121/2"	30,000	5
	2376146	3 Position	71/2"	20,000	3
	2376148	5 Position	111/2"	20,000	5
800	2376140	6 Position	141/2"	20,000	6
	2376151	7 Position	161/2"	20,000	7
	2395165	Grade 8 Bolt Kit; (2) 1/8" x 5" zinc-plated bolts w/nuts			









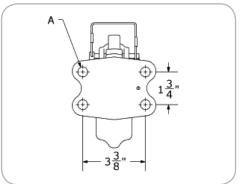
Standard Dual Purpose HitchDual Purpose Hitches accept 2" and 3" Wallace Forge Company eyes.

All DPH Balls are interchangeable with SDPH Balls. These hitches feature a chrome ball hitch.

		Dimer	nsions	M	ах Сара	city	
Part #	Model	A	Ball Size	Hitch Ball	Pintle	Vertical Load	Wt.
2306196	SDPH1780	17/32"	17/8"	6,000	8,000	3,000	13
2307197	SDPH2000	17/32"	2"	16,000	16,000	3,000	13
2308198	SDPH2516	17/32"	25/16"	16,000	16,000	3,000	14
2332224	SDPH50MM	17/32"	50 mm	10,000	12,000	3,000	13



	SDPH Replacement Parts				
Part #	Description				
2099184	1%" Ball				
2325211	2" Ball; 16,000 lbs.				
2325212	25/16" Ball; 16,000 lbs.				
2105205	Replacement Latch				
2382151	Snapper Pin, S-Hook, Chain for Latches				

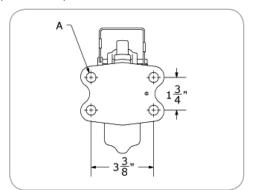


ISDPH Dual Purpose HitchDual Purpose Hitches accept 2" and 3" Wallace Forge Company eyes.

These hitches feature a chrome ball hitch.

		Dimensions		Max Capacity			
Part #	Model	A	Ball Size	Hitch Ball	Pintle	Vertical Load	Wt.
23061961	ISDPH1780	17/32"	1%"	6,000	8,000	3,000	13
23071911	ISDPH2000	17/32"	2"	10,000	16,000	3,000	13
23081981	ISDPH2516	17/32"	25/16"	10,000	16,000	3,000	14

IDPH Replacement Parts				
Part #	Description			
101780	1%" Ball			
2025103	2" Ball; 10,000 lbs.			
202516	25/16" Ball; 10,000 lbs.			
2382151	Snapper Pin, S-Hook, Chain for Latches			



Dual Purpose Hitches are not to be welded or modified





Dual Purpose Hitch • Patented Dual Locking Assembly

- Quality forging and precision assembly offers dependable service over the life of the hitch

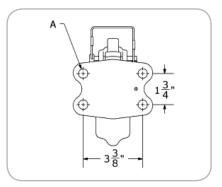
All balls are interchangeable for easy replacement. Hitches are individually packaged for added convenience. Dual Purpose Hitches accept 2" and 3" Wallace Forge Company eyes. These hitches feature a chrome ball hitch.

		1		ensions Max		ax Capacity		
	Part #	Model	A	Ball Size	Hitch Ball	Pintle	Vertical Load	Wt.
### T	2076118	DPH1780	17/32"	17/8"	6,000	8,000	3,000	13
	2077119	DPH2000	17/32"	2"	16,000	16,000	3,000	13
	2078120	DPH2516	17/32"	25/16"	16,000	16,000	3,000	14
	2331223	DPH50MM	17/32"	50mm	10,000	12,000	3,000	13

Patent Number 4,434,996



DPH Replacement Parts				
Part #	Description			
2099184	1%" Ball			
2325211	2" Ball; 16,000 lbs.			
2325212	25/16" Ball; 16,000 lbs.			
2094181	Replacement Latch			
2382151	Snapper Pin, S-Hook, Chain for Latches			





Pintle Hook In Use



Ball Hitch In Use





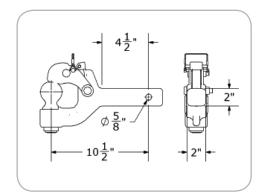
Dual Purpose Receiver Made for 2" receiver tubes

- Interchangeable balls
- Black finish with chrome ball

The DPR2000 and DPR2516 are the industry's ONLY dual purpose hitch with a 16,000 lb. tow ring capacity AND ball hitch capacity. Dual Purpose Receivers accept 2" and 3" Wallace Forge Company eyes.

			Dime	ensions	M	Max Capacity		
	Part #	Model	A	Ball Size	Hitch Ball	Pintle	Vertical Load	Wt.
800	2079121	DPR1780	43/16"	17/8"	6,000	8,000	3,000	17
800	2079121A	DPR2000	43/16"	2"	16,000	16,000	3,200	17
	2079121B	DPR2516	4"	25/16"	16,000	16,000	3,200	18





DPR Replacement Parts				
Part #	Description			
2099184	1%" Ball			
2325211	2" Ball; 16,000 lbs.			
2325212	2 ⁵ / ₁₆ " Ball; 16,000 lbs.			
2094181	Replacement latch			
2382151	Snapper Pin, S-Hook, Chain for Latches			



Heavy Duty Adjustable Magnum Hitch Black finish with chrome ball

These hitches are adjustable to fit to a trailer and accept 2" and 3" Wallace Forge Company eyes. Channels are weldable.

Part # Description		Ball	Max Ca	Wt.	
Part #	Description	Size		V.L.	WU.
ADJ2003	2" Adj. Magnum and 3 Position Channel	2"	20,000	2,000	27
ADJ2513	2 ⁵ / ₁₆ " Adj. Magnum and 3 Position Channel	25/16"	30,000	3,000	28
ADJ2005	2" Adj. Magnum and 5 Position Channel	2"	20,000	2,000	31
ADJ2515	2 ⁵ / ₁₆ " Adj. Magnum and 5 Position Channel	25/16"	30,000	3,000	32
HDM2000	2" Adjustable Magnum - Hitch Only	2"	20,000	2,000	15
HDM2516	2 ⁵ / ₁₆ " Adjustable Magnum - Hitch Only	25/16"	30,000	3,000	16



Adjustable Magnum Replacement Parts			
Part #	Description		
2101192	2" Ball		
2101193	25/16" Ball		
2098189	Latch		
2382151	Snapper Pin, S-Hook, Chain for Latches		

Heavy Duty Rigid Mount Magnum Hitch

Black finish with chrome ball

These have the same mounting hole location as DPHs, mounting holes accept 9/16" bolts. Accept 2" and 3" Wallace Forge Company eyes.

Part #		Description	Ball	Max Capacity		Wt.
	Pail #	Description	Size	G.T.W.	V.L.	WV C.
6000	2101188	2" Rigid Mount Magnum	2"	20,000	4,000	18
8000	2101189	25/16" Rigid Mount Magnum	25/16"	30,000	4,000	19









Gooseneck Couplers Heavy Duty Cast Coupler Head

- Recessed Bolts for Easy Bolt Removal
- Easy Open and Close
- All Gooseneck Couplers are for 25/16" Balls Only

Part #	Description	Max. Gross Trailer Weight	Wt.
GC250115	Adjustable to 4 positions for a total of 8" vertical adjustment	25,000	56
GC301540	Adjustable to 3 positions for a total of 5½" vertical adjustment	30,000	58

Gooseneck Coupler Replacement Parts				
Part #	Description			
2813400	Outer pipe with welded nuts, recessed bolts, hitch pin			



Gooseneck Coupler Heads

Part #	Description	Max. Gross Trailer Weight	Wt.
1025166	For 25/16" ball, lock pin included	30,000	7
HPL12312	½" x 3½" hitch pin only	-	1.5
1025165	For 3" ball, lock pin included	40,000	10
HPL34414	¾" x 4¼" hitch pin only	-	1.5



Gooseneck Hitch Plate with D-Rings

D-Rings connect to safety chains. Additional bracing strongly recommended.

	Part #	Description	Plate Dimensions	Max Gross Trailer Weight	Wt.
888	2516BP-1RD	25/16" ball with 1" rise and (2) 5%" D-Rings	13" x 42" x ¾"	30,000	68
800	2516BPD	25/16" ball with no rise and (2) 5%" D-Rings	15" x 40" x 3/8"	30,000	65



24

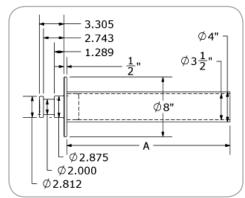




King Pin on a PipeThis part is for Gooseneck Trailers only. Pipe has ¼" thick walls. When drilling holes, do not drill through the seams of the pipe.

	Part #	Description	D	imension	Max.	Wt.
	Pail #	Description	Α	Hole Size	G.T.W.	WV.
800	2085205	4" O.D. round pipe	22"	-	30,000	40
800	2085207	4" O.D. round pipe	20"	7/8"		
800	2025163	4" O.D. square pipe	31"	11/8"	30,000	62
800	2026164	4" O.D. square pipe	31"	1 ²¹ /25"		
	2026165	4" O.D. square pipe	31"	11/4"		

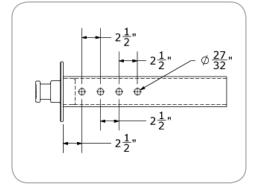




King Pin on a Round Pipe



2085207



King Pin on a Square Pipe



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Hideaway

Wallace Forge's patented design enables the chrome ball to stay clean, and free of dirt when the ball is folded down. When the ball is in the up position it locks up with a self-locking pin.

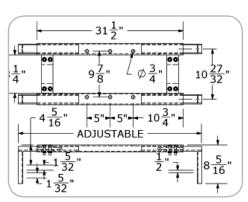
- Easily greased while hitch ball is in the upright position
- Manufactured with a 3/8" thick plate, thickest on the market by 1/8"
- Forged chain attachments fit flush against hideaway
- Forged door hinge fits securely against hitch ball to eliminate slop and provide maximum wear resistance
- Secondary locking pin ensures that forged chrome hitch ball locks into place

Brackets and sub-assembly sold separately.

Patent Numbers 5,906,387 5,432,585

	Part #	Description	Max Ca	pacity	Wt.
	Pail #	Description	G.T.W.	V.L.	WV.
800	2025161	25/16" folding hitch ball with safety attachment	30,000	5,000	42
000	2026666	Adjustable undercarriage, will fit most pick-up and light duty trucks	-	-	45





26

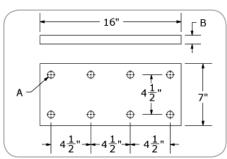


Trailer Nose Plates

Weldable

Plates allow for 3 different mounting positions. Predrilled nose plates must be reinforced to meet capacity.

Part #	Model	Description		Plate Thickness (B)	Wt.
TNP7165	3/4" Nose Plate	Use for R-48-A, R-49-A, R-50-A	21/32"	3/4"	24
TNP16100	1" Nose Plate	Use for R-50-B, R-51-A	25/32"	1"	32



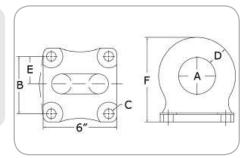


Bolt On Tow RingsTow Ring bases are 6"x 6" unless otherwise noted. R-50-A, R-50-B, R-51-A, R-51-B are one piece forging.

	. '	1							_		
	Part #	Model			Dime	Max Ca	apacity	Wt.			
	Pail #	Model	Α	В	C	D	E	F	G.T.W.	V.L.	WC.
	2065138	R-48-A	21/2"	41/2"	21/32"	1"	21/4"	5¾"	10,000	1,000	11
	IQ09330	R-49-A	21/2"	41/2"	21/32"	1%"	21/4"	65/8"	42,000	6,000	15
	2066134	R-50-A	21/2"	41/2"	²¹ / ₃₂ "	13/8"	21/4"	611/16"	48,000	7,000	15
	2066138	R-50-B	21/2"	41/2"	²⁵ / ₃₂ "	13/8"	21/4"	611/16"	66,000	19,000	15
	2067135	R-51-A	3"	41/2"	²⁵ / ₃₂ "	1%"	21/4"	6%"	66,000	19,000	21
	2067136	R-51-B	3"	41/2"	⁵⁷ / ₆₄ "	15/8"	21/4"	6%"	90,000	19,000	21
800	2067139*	Custom	3"	N/A	N/A	11/2"	N/A	65/8"	-	-	24

^{*}Minimum hole size is ½", maximum capacity depends on hole size.

Tow R	ing Mounting Kits
Part #	Description
BK580	5%" Bolt Kit for R-48-A, R-49-A, R-50-A
BK340	³ 4" Bolt kit for R-50-B, R-51-A





Warning: Do not use pintle hooks that restrict the movement or rotation of the pintle ring. This includes, but is not excluded to, "fish mouth" style tow hooks designed strictly for on the road towing.





Tow Rings

Part #	Description	Max Ca	Wt.	
Рагі #	Description	G.T.W.	V.L.	W.C.
2067137	2¾" eye diameter, heat treated, use with 2" sq. tubing or channel	100,000	15,000	11.5
2067138	2¾" eye diameter, heat treated, use with 2½" round tubing	100,000	15,000	13
WF862018	2-bolt tow ring, heat treated, 3" eye diameter, use $1\frac{1}{4}$ " Gr. 8 bolts, bolt holes spaced $5\frac{1}{4}$ " apart on center	60,000	20,000	16



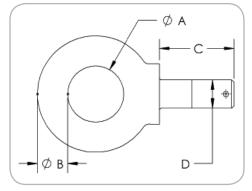


Part #2067137

Part #2067138

Swivel Tow Rings

Dort #	Model	I	Dimen	sions		Max Ca	pacity	Wt.
Part #	A		В	С	D	G.T.W.	V.L.	W.C.
2061127	0-50-A	21/2"	1½"	31/4"	1½"	20,000	3,000	10
2062128	0-51-B	3"	15/8"	4"	2"	50,000	6,500	16.5
2063126	51337	3"	15/8"	81/4"	2"	50,000	9,000	24
2010455	51337 in Mounting Block	3"	15/8"	81/4"	2"	50,000	9,000	40







2061127

2063126 2010455



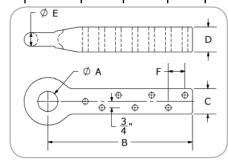
Coupling Products



Bolt-On Drawbars

Do not weld or modify.

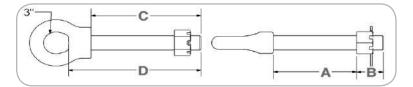
Part #	Model	Dimensions						Standard Cap.		Hinged Tongue Cap.		Wt.
		Α	В	С	D	E	F	G.T.W.	V.L.	G.T.W.	V.L.	
2065137	0-43-D	21/2"	17½"	3"	1¼"	1¼"	2"	20,000	4,000	100,000	500	20
1111238	0-52-D	3"	17¼"	3"	1%"	1%"	2"	22,000	4,500	100,000	500	27
1111245	0-42-D	23/8"	17¼"	3"	3"	1%"	2"	40,000	8,000	100,000	500	40
2068133	0-51-E	3"	15"	3"	21/2"	1%"	11/2"	35,000	7,000	100,000	500	30
2070131	0-39-D	2¾"	15"	3"	1"	1¼"	11/2"	20,000	4,000	100,000	500	16
2071132	0-39-N	2¾"	15"	3"	1"	1¼"	N/D	20,000	4,000	100,000	500	16.5
2062129	0-53-D	3"	17¼"	31/8"	31/8"	15/8"	2"	40,000	8,000	100,000	500	42





3" Swivel Drawbar Nut and cotter pin included. Drawbar Eye has 3" wide I.D.

		_			-			,	_		
	Part #		D	imension	S		Max (Capacity	Wt.		
	Parl #	Α	В	С	D	Shaft	G.T.W.	Tongue Wt.	W L.		
	1064120L	91/4"	3"	121/4"	15"	2"	150,000	2,500	25		
6000	1064121S	81/8"	3"	111/8"	13%"	2"	150,000	2,500	24		
	1064122SE	101/8"	3"	131/8"	15%"	2"	150,000	2,500	26		
	1064123SM	61/4"	21/2"	8¾"	12%"	2"	150,000	2,500	22		
	1064124K	81/8"	31/4"	11%"	141/8"	21/4"	150,000	2,500	28		
	1064125KSE	101/8"	31/4"	13%"	161/8"	21/4"	150,000	2,500	30		
	1064126KL	91/4"	31/4"	121/2"	15¼"	21/4"	150,000	2,500	29		
800	1064130SP	Special SI	al Shaft Dimensions Per Customer Request								





Warning: This equipment should not be used or maintained in a haphazard manner. Inspect for proper installation. Inspect before use for wear and deformation requiring replacement. Replace worn parts with Wallace Forge Company replacement parts. Clean and lubricate properly. Use proper bolts for mounting with proper torque. Wallace Forge recommends replacing all tow rings if there is 1/8" or more of wear to the tow ring.

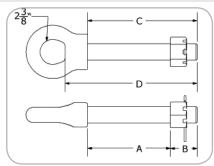




23/8" Swivel Drawbar

- Nut and cotter pin included
- Drawbar Eye has 3" wide I.D.

Part #		D	imension	s		Max (Wt.				
Part #	Α	В	С	D	Shaft	G.T.W.	Tongue Wt.	W.L.			
2064120L	91/4"	3"	121/4"	15"	2"	100,000	2,500	25			
2064121S	81/8"	3"	111/8"	13%"	2"	100,000	2,500	24			
2064122SE	101/8"	3"	131/8"	15%"	2"	100,000	2,500	26			
2064123SM	61/4"	21/2"	8¾"	12%"	2"	100,000	2,500	22			
2064124K	81/8"	31/4"	113/8"	141/8"	21/4"	100,000	2,500	28			
2064125KSE	101/8"	31/4"	13%"	161/8"	21/4"	100,000	2,500	30			
2064126KL	91/4"	31/4"	121/2"	15¼"	21/4"	100,000	2,500	29			
2064130SP	Special SI	ecial Shaft Dimensions Per Customer Request -									

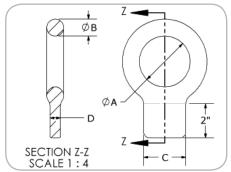


Tow Rings

	Part # Model			Dimer	nsions	Max Ca	Wt.		
			Α	В	С	D	G.T.W.	V.L.	W C.
	2065136	0-48-A	21/2"	1"	21/2"	5/8"	10,000	1,000	4
	2065130	0-49-A	21/2"	13/8"	2"	1"	10,000	2,000	7
	2065135	H-51-A	3"	1"	21/2"	5/8"	10,000	1,000	4.5



Dimensions "C" and "D" should only be welded for mounting.



Warning: This equipment should not be used or maintained in a haphazard manner. Inspect for proper installation. Inspect before use for wear and deformation requiring replacement. Replace worn parts with Wallace Forge Company replacement parts. Clean and lubricate properly. Use proper bolts for mounting with proper torque. Wallace Forge recommends replacing all tow rings if there is 1/8" or more of wear to the tow ring.



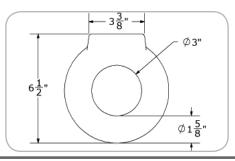
Coupling Products



6508 Tow Ring

Weldable

Part #	Max Ca	pacity	Wt.
raic #	G.T.W	V.L	** (.
2065125	15,000	5,000	11



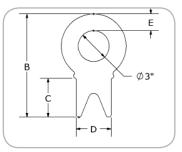


Fish Tail Tow Rings

	Dort #	Model		Dimer	nsio	ns		Max Ca	pacity	Wt.
	Part # Mod	Model	Α	В	С	D	E	G.T.W.	V.L.	WVC.
8000	2069124	0-51 FT	3"	10"	4"	3%"	11/8"	20,000	4,000	13.25
	2069120	0-51 LT	3"	12"	6"	3%"	11/8"	20,000	4,000	16.5



Dimensions "C" and "D" should only be welded for mounting.

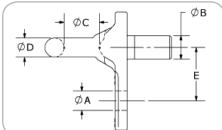


LM/SM and Dynaweld[©] Rings These rings are not weldable. All these parts include one bolt,

washers and a small mounting plate.

	Part # Model			Dir	Dimensions			Max Cap.		Wt
	Pail #	Model	Α	В	C	D	ш	G.T.W.	V.L.	VVL
400	DM00122		1½"	1½"	21/2"	1½"	41/2"	30,000	6,000	34
6000	DM01123		2"	2"	3"	1½"	41/2"	50,000		42
600	DM01124		1½"	1½"	3"	1½"	41/2"	30,000	6,000	34
	2300122	R51SM	15/8"	1¾"	3"	15/8"	31/2"	30,000	6,000	36
	2301123	R51LM	15/8"	2"	3"	15/8"	41/2"	50,000		44





LM/SM Mounting Plates

	Part #	Model	Description	Wt.
	2304205	R-51-SM Plate	15% " height, 5% " width, 1" thick, $3\frac{1}{2}$ " center to center hole spacing	26
800	2305206	R-51-LM Plate	15%" height, 5%" width, 1" thick, 4½" center to center hole spacing	26





Adjustable Forged Eye Assemblies
Assemblies include adjustable forged eye, formed steel channel and

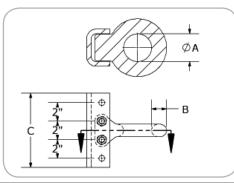
Assemblies include adjustable forged eye, formed steel channel and grade 8 mounting kit. Do not weld forged rings, only channel. Please note Low Vertical Capacity.





	Part #	Model	Di	mensio	ns	Max Capacity		Wt.
	Part #	Model	Α	В	С	G.T.W.	V.L.	W.L.
	2373142	3 Position Channel with 048 Ring	21/2"	1"	81/2"	20,000	1,000	19
	2375144	5 Position Channel with 048 Ring	21/2"	1"	12½"	20,000	1,000	23
800	2374143	3 Position Channel with 049 Ring	21/2"	13/8"	81/2"	30,000	2,000	22
800	2376145	5 Position Channel with 049 Ring	21/2"	13/8"	121/2"	30,000	2,000	26
	2377303	3 Position Channel with 909330 Ring	3"	13/8"	81/2"	25,000	2,500	22
	2377305	5 Position Channel with 909330 Ring	3"	13/8"	12½"	25,000	2,500	26
8000	2373142E	0-48 Ring Only, No Channel	21/2"	1"	N/A	20,000	1,000	8
800	2374143E	0-49 Ring Only, No Channel	21/2"	19/16"	N/A	30,000	2,000	10
	909330	3" Eye Diameter, No Channel	3"	15/8″	N/A	25,000	2,500	11.25

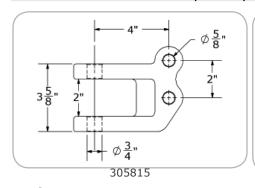
Adjustable Forged Eye Mounting Kits				
Part #	Description			
2395165	Mounting Kit			

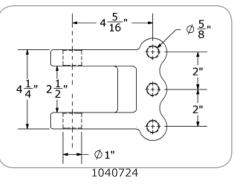




Adjustable Clevis

Part #		Dimensions				Wt.
rait #	A	В	С	D	G.T.W.	W.C.
305815	2"	35/8"	4"	3/4"	16,000	7
1040724	21/2"	41/2"	41/2"	1"	20,000	12







305815

1040724

32



Coupling Products/ Dump Body Access.



Master Link

Weldable

Part #	Model	Dime	nsions	Wt.
Pait #	Model	Hole Diameter	Ring Thickness	WV C.
2021143	0-49-B	3"	15/8"	9



Aluminum Mounting Blocks Weldable

Part #	Bushing	Thickness	Hole Size	Wt.
1143700	No	11/4"	11/4"	1.5
1143800	No	11/4"	1"	1.25
1143700B	Yes	11/4"	11/4"	1.75



Aluminum Tarp Hook

Weldable

Part #	Height	Width	Depth	Opening	Wt.
1144100	2¾"	7/8″	15/8"	1"	0.15



3/8" Chain Grab Hooks

	Part #	Description	Wt.
800	2386155	Grab Hook	0.5
800	2387156	Grab T-Hook	2
	2385154	Round Grab Hook	1



2386155





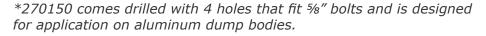
2387156

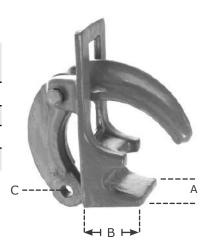
2385154

Narrow & Wide Hinge Assemblies

- Weldable
- Forged

	Part #	Doct	D	Wt.		
	Pait #	Post	Α	В	C	WV C.
	223103	11/4"	21/2"	27/16"	⁴¹ / ₆₄ "	7.8
	223104	1¼"	4"	21/2"	⁴¹ / ₆₄ "	8
800	250141	11/4"	21/2"	21/2"	1/2"	9
888	270150*	1¼"	21/4"	21/2"	1/2"	9.75



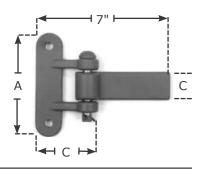






Door HingeHoles sized for %" Bolts

Part #	Description		Wt.			
Pail #	Description	Α	В	С	WC.	
2024172	Forged hinge with pin, no strap	4"	3%"	-	1.5	
2024171	Forged strap only	-	-	1½"x½"	1.25	
2024170	Complete forged door hinge	4"	3%"	1½"x½"	2.75	



Aluminum Hinge with Washer • Weldable

Part #	Wt.
1143600	9.5



Hand Grip
Do not weld or modify. All hand grips have the same mounting hole center-line and are held in place by a flat stainless steel spring.

Part #	Description	Coating	Dimensions							Wt.			
			Α	В	С	D	Е	F	G	Н	Ι	J	W.L.
9572518	Small Hand Grip	Black Powder	1"	⁷ / ₁₆ "	7/8"	4"	2"	3"	43/8"	31/2"	45/8"	51/2"	2.5

Weldable Steps

Part #	Model	Wt.	
1143500	Aluminum Step	1.5	
1144200	Cast Steel Step	2.5	



Banjo Eyes • Weldable

Part #	Material	Thickness	Round	Shank	Wt
223100	Steel	5/16"	15/16"	1/2"	1
1147700	Aluminum	2"	11/2"	5/8"	3



Aluminum





Dump Body Accessories



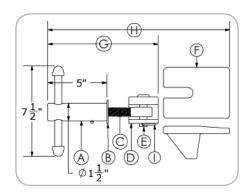
Steel Tailgate Latch Assembly

Assembly with Gusset

		-	
Item	Part #	Description	Wt.
Α	TL HAND AS	Handle Assembly	2
В	TL WASHER	3/4" I.D. Washer	0.5
С	TL ROD E1	Forged Rod End - 3/4" NC	1
D	TL PLT	Weldable Clevis Plate	1
Е	TL PINST	Pin Assembly	0.5
F	TL BAS	Weldable Base Plate	5
G	TL AS6	Complete Handle Assembly Includes (A, B, C, E)	4
Н	WGA703	Complete Steel Assembly with Gusset's	10



Assembly with Gussets

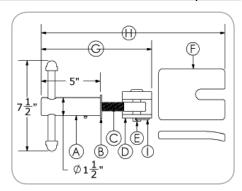


Assembly without Gusset

	Assembly without dusset						
Item	Part #	Description	Wt.				
А	TL HAND AS	Handle Assembly	2				
В	TL WASHER	3/4" I.D. Washer	.5				
С	TL ROD E1	Forged Rod End - 3/4" NC	1				
D	TL PLT	Weldable Clevis Plate	1				
Е	TL PINST	Pin Assembly	0.5				
F	TL BAS PL	Weldable Base Plate	4				
G	TL AS6	Complete Handle Assembly Includes (A, B, C, E)	4				
Н	TLGA703	Complete Steel Assembly without Gusset's	9				



Assembly without Gussets





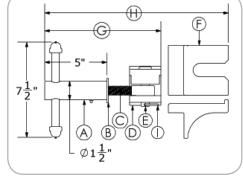


Aluminum Tailgate Latch Assembly

Assembly with **Gusset**

Item	Part #	Description	Wt.
Α	TL HAND AS	Handle Assembly	2
В	TL WASHER	¾" I.D. Washer	0.5
С	TL ROD E1	Forged Rod End - ¾" NC	1
D	31581	Weldable Clevis Plate	1
Е	TL PINAL	Pin Assembly	0.25
F	31582	Weldable Base Plate	2
G	TL AL100	Complete Handle Assembly Includes (A, B, C, E)	3.75
Н	ALUGA703	Complete Aluminum Assembly with Gusset's	6.75





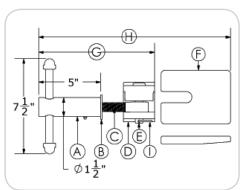
Assembly with Gussets

Assembly without **Gusset**

Item	Part #	Description	Wt.
Α	TL HAND AS	Handle Assembly	2
В	TL WASHER	¾" I.D. Washer	0.5
С	TL ROD E1	Forged Rod End - ¾" NC	1
D	31581	Weldable Clevis Plate	1
Е	TL PINAL	Pin Assembly	0.25
F	1413900	Weldable Base Plate	1
G	TL AL100	Complete Handle Assembly Includes (A, B, C, E)	3.75
Н	ALWOG2008	Complete Aluminum Assembly without Gusset's	5.75



Assembly without Gussets



36



All the ball mounts on this page:

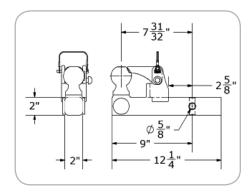
- Are welded on an 8" long by 2" solid square bar
- Have holes in the square bar to accept a 5/8" hitch pin
 - Are prime-washed before ball is painted in an effort to reduce corrosion

Triple Ball Hitch

- Forged Locking Mechanism
- Dual Locking Latch

Please note hitch and coupling device should not be coupled during loading and off-loading stages.

			Max Capac	city G.T.W.		
	Part #	Ball Sizes	w/ Ball	w/ Pintle Hook	Finish	Wt.
		1%"	6,000	-		
8000	BPH262150	2"	10,000	-	Black Balls	24
		25/16"	10,000	10,000		
		1%"	6,000	1		
	CPH262100	2"	10,000	1	Chrome Balls	24
		25/16"	10,000	10,000		

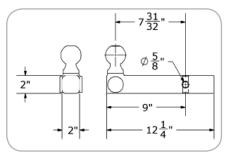




Double Ball Mounts

	Part #	Ball Sizes	Ball Max Capacity G.T.W.	Finish	Wt.
	2621618	1%"	6,000	Black	17
	2021010	2"	10,000	Balls	17
	2621618C	1%"	6,000	Chrome	17
0000		2"	10,000	Balls	
	261217	2"	10,000	Black	17
	261217	25/16"	10,000	Balls	
	2612176	2" 10,000		Chrome	17
	261217C	25/16"	10,000	Balls	1/





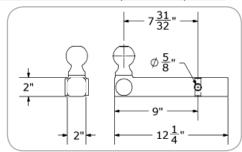




Triple Ball Mounts

	Part #	Ball Sizes	Ball Max Capacity G.T.W.	Finish	Wt.
		1%"	6,000		19
	2621620	2"	10,000	Black Balls	
		25/16"	10,000	Bano	
	2621620C	1%"	6,000		19
		2"	10,000	Chrome Balls	
		25/16"	10,000	Dulis	





Double Ball Mount with Clevis

	Part #	Ball Sizes	Finish	Wt.
	2612170	2"	Black	19
	2612178	25/16"	Black Balls	19



High Low Bars with Balls • Fit 2" receiver tube

- Feature 2" and 25/16" non-removable balls

Part #	Hole to Hole	Finish	Max Capac	Wt	
Part #	noie to noie	rinish	G.T.W.	V.L.	WL
HL62516	7.87"	Black Balls	10,000	1,000	16
HL122516	10.125"	Black Balls	10,000	1,000	17.5
CL62516	7.87"	Chrome Balls	10,000	1,000	16
CL12516	10.125	Chrome Balls	10,000	1,000	17.5



38



Towing Accessories



Solid Forged High Low BarsHigh Low Bars accept %" hitch pin, and are designed for a 2" receiver

tube only. Standard hole size is 1".

	Part #	Model	Hole to	Аррх.	Finish	Max Cap	Wt.	
	Pail #	Model	Hole	Drop	FIIIISII	G.T.W.	V.L.	WV.
	2309199	HL62	7%"	2"	Black	10,000	1,000	12
8000	2310200	HL102	101/8"	2"	Black	10,000	1,000	13.5
8000	2311201	HL64	7%"	4"	Black	10,000	1,000	12.5
8000	2312202	HL104	101/8"	4"	Black	10,000	1,000	14.25
	2313203	HL66	91/2"	6"	Black	10,000	1,000	14
	2314204	HL106	12½"	6"	Black	10,000	1,000	18



If you require an 1¼" hole please put -125 after the Part #.

(Ex. 2309199-125 would be a HL-62 with 11/4" hole)

If you require a 34" hole please put -75 after the Part #.

(Ex. 2309199-75 would be a HL-62 with 3/4" hole)

Includes high low bar, chrome hitch ball and zinc-plated bent hitch pin.

Solid Forged High Low Bar Assembly

	Part #	Ball	Арр.	Hole to	Max Capacity		Wt.
	Pait #	Size	Drop	Hole (A)	G.T.W.	V.L.	WVC.
800	23098A11	2"	2"	8"	10,000	1,000	15.5
	23108A11	2"	2"	10"	10,000	1,000	15.5
8000	23118A11	2"	4"	8"	10,000	1,000	15.5
	23128A11	2"	4"	10"	10,000	1,000	15.5
8000	23138A11	2"	6"	9"	10,000	1,000	15.5
000	23148A11	2"	6"	12"	10,000	1,000	15.5
8000	23099A11	25/16"	2"	8"	10,000	1,000	16.5
8000	23109A11	25/16"	2"	10"	10,000	1,000	16.5
8000	23119A11	25/16"	4"	8"	10,000	1,000	16.5
8000	23129A11	25/16"	4"	10"	10,000	1,000	16.5
	23139A11	25/16"	6"	9"	10,000	1,000	16.5
	23149A11	25/16"	6"	12"	10,000	1,000	23





Hollow High Low Bars • Hollow bar, black powder coated to reduce corrosion

- Accepts 1" shank hitch ball and 5%" hitch pin

7.000p.to = 0.101111 1110011 2011 0110 70 1110011 p.11						
Catalog #		Аррх.	Finish	Max Capa	Wt.	
Catalog #	Α	Drop	FIIIISII	G.T.W.	V.L.	W.L.
CHRM280	8"	2"	Chrome	6,000	600	5.5
CHRM210	10"	2"	Chrome	6,000	600	6.25
CHRM409	9"	4"	Chrome	6,000	600	6.5
CHRM410	10¾"	6"	Chrome	6,000	600	7.75
CHRM611	11%"	6"	Chrome	6,000	600	9.25
BLRM280	8"	2"	Black	6,000	600	5.5
BLRM210	10"	2"	Black	6,000	600	6.25
BLRM409	9"	4"	Black	6,000	600	6.5
BLRM410	10¾"	6"	Black	6,000	600	7.75
BLRM611	11%"	6"	Black	6,000	600	9.25
2621621*	71/2"	2"	Black	6,000	600	3



High Low Bar AssemblyIncludes hollow bar ball mount, hitch ball and bent hitch pin

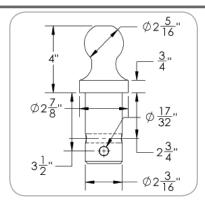
	.		Аррх.	Max Capa		
Catalog #	Ball Size	Α	Drop	G.T.W.	V.L.	Wt.
2803A11	2"	8"	2"	6,000	600	10
2103A11	2"	10"	2"	6,000	600	10
4093A11	2"	9"	4"	6,000	600	9
4103A11	2"	11"	4"	6,000	600	10.25
6113A11	2"	12"	6"	6,000	600	13
112000A	2"	7.5"	2"	6,000	600	8
2805A11	25/16"	8"	2"	6,000	600	10
2105A11	25/16"	10"	2"	6,000	600	10.5
4095A11	25/16"	9"	4"	6,000	600	10
4105A11	25/16"	11"	4"	6,000	600	11.5
6115A11	25/16"	12"	6"	6,000	600	13.5
112516A	25/16"	7.5"	2"	6,000	600	9



Smooth Shank Ball

This ball is for use on gooseneck channels with a 23/16" smooth shank hole.

Part #	Finish	Wt.
2325223	Machine	8.5



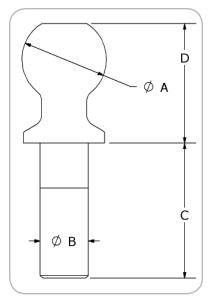
^{*2621621} is designed for 1¼" OD receiver tubes. It accepts ¾" shank hitch balls and a $\frac{1}{2}$ " hitch pin.



Hitch Balls

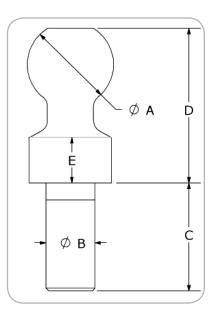
Do not weld hitch balls.

	Dimensions				Max			
Part #	Model	(A)	В	С	D	Finish	Capacity G.T.W.	Wt.
2324216	CBH1A	1%"	3/4"	1¾"	25/8"	Chrome	2,000	1.5
2357126	CBH2A	2"	3/4"	1¾"	2¾"	Chrome	3,500	1.75
2325217	СВНЗА	2"	1"	2"	211/16"	Chrome	6,000	2
2326218	CBH4A	25/16"	11/4"	21/8"	31/8"	Chrome	7,500	4.5
2356248	CBH5A	25/16"	1"	2"	25/8"	Chrome	6,000	3
2358127	CBH8A	2"	1"	21/4"	25/8"	Chrome	10,000	2.5
2325200	СВН9А	25/16"	1"	21/4"	25/8"	Chrome	10,000	3
2114122		2"	11/4"	2¾"	2¾"	Chrome	13,000	2.5
2516114		25/16"	11/4"	2%"	31/4"	Chrome	16,000	5
2395210		25/16"	11/4"	31/2"	31/4"	Zinc	10,000	5
2395240		25/16"	11/2"	31/2"	3%"	Zinc	10,000	5
2395250		25/16"	2"	31/2"	3%"	Machine	10,000	9
WF94009		25/16"	2"	31/2"	3%"	Machine	30,000	9
2325201	CBH10A	25/16"	11/4"	3"	37/16"	Machine	30,000	5
2325222	CB3A	25/16"	11/4"	25/8"	3%"	Machine	30,000	5
2083163	BH5A	3"	2"	31/4"	41/2"	Machine	40,000	11.5
WF80200		2"	1"	2"	2¾"	Machine	5,000	4
WF81371		25/16"	13/8"	21/2"	3%"	Machine	40,000	5
WF80211		25/16"	13/8"	21/2"	3%"	Machine	13,000	5



High Rise & Hex Collar Hitch Balls Do not weld hitch balls.

		Di	mensio	ns		Max		
Part #	(A)	В	С	D	E	Finish	Capacity G.T.W.	Wt.
2395100	2"	1"	2"	4"	1"	Zinc	5,000	6
2395110	2"	1"	2"	41/2"	2"	Zinc	3,000	3.5
2395230	25/16"	1¼"	21/2"	3¾"	1"	Zinc	7,000	6
2395200	25/16"	1¼"	3¼"	41/16"	1"	Zinc	7,000	5
2395220	25/16"	1¼"	21/2"	5"	2"	Zinc	5,000	5
2325221	25/16"	1%"	31/4"	43/16"	1"	Zinc	30,000	6
2325220	25/16"	1½"	3"	51/4"	2"	Zinc	30,000	8.25
			Hex Co	llar Hit	ch Ball	s		
251640SQ	25/16"	13/8"	31/4"	33/8"	0"	Machine	40,000	6
212516SQ	25/16"	1¼"	3¼"	41/4"	1"	Machine	30,000	8.25
212380SQ	25/16"	13/8"	31/4"	41/4"	1"	Machine	30,000	6







Forged Collar Receiver Tubes Heavy duty forged collar

- Accepts 2" square hitch bar
- Receiver tubes are drilled for a 5%" hitch pin
- **Custom sizes are available**

Part #	Model	Tube Length	Max Capacity G.T.W.	Wt.
2359128	RT6	6"	10,000	4
2360129	RT8	8"	10,000	5
2361130	RT10	10"	10,000	7
2361131	RT12	12"	10,000	8
2361132	RT18	18"	10,000	10
2361133	RT24	24"	10,000	16
2361134	RT36	36"	10,000	24
2361135	RT48	48"	10,000	32



Bent Hitch Pin Assembly • White zinc plated to resist corrosion

Part #	Model	Wt.
2319210	½" Hitch Pin and Spring Clip	1
2319211	5%" Hitch Pin and Spring Clip	1
2160000	%4" X 3" Spring Clip Only	.25
2110000	³ / ₃₂ " X 15/8" Spring Clip Only	.25



42

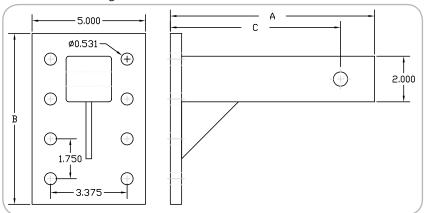


Pintle Hook Adapters

	Part #	Model	# of	Dimensions		ns	Max Cap.	Wt.
	Part #	Model	Holes	Α	В	С	G.T.W.	WU.
800	2202172	RE6504	4	9"	4"	7"	12,000	
800	2203173	RE8504	4	121/8"	4"	9"	12,000	
800	2200170	RE6500	8	9"	71/2"	7"	12,000	
800	2201171	RE8500	8	121/8"	71/2"	9"	12,000	
	2354246	RE6511	12	9"	11"	7"	12,000	
	2355247	RE8511	12	121/8"	11"	9"	12,000	
	2352244	RE6512	14	9"	12½"	7"	10,000	
600	2353245	RE8512	14	121/8"	121/2"	9"	10,000	
	2353246*	RE2500	8	12"	71/2"	73/8"	12,000	



^{*}RE2500 is designed for 21/2" Receiver Tubes.



Step Bumper Hitch Box Black finish with Grade 5 bolts

- Class 3 5,000 lbs. G.T.W.
- 500 lbs. tongue weight

Accepts 5%" hitch pin Do Not Exceed Bumper Rating

	Part #	Max Cap. G.T.W.	Wt.
8000	2362131	5,000	11.5







2" Receiver on an 8 Hole Plate

• Takes a 5/8" hitch pin

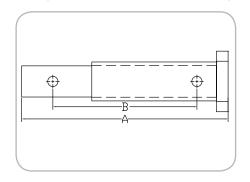
Part #	Max Cap. G.T.W.	Wt.
2201172	10,000	11



Receiver Tube Extenders

A hitch's max capacity is reduced by 33% when a hitch extender is used.

	Doub #	Model	Dimen	Wt.	
	Part #	Model	Α	В	W L.
800	2200007	7" Hitch Extender	12¾"	7"	13
800	2200014	14" Hitch Extender	19¾"	14"	22
	2200018	18" Hitch Extender	22¾"	18"	24

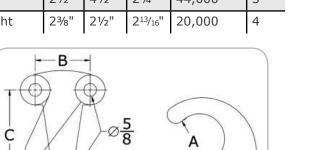




3 Hole Tow Hook

Black Finish

Part #	rt # Description		mensio	ons	Max Cap.	Wt.
Pail #			В	С	G.T.W.	WV.
2072137R	0-74 Right	21/2"	41/2"	2¾"	44,000	5
2072137L	0-74 Left	21/2"	41/2"	2¾"	44,000	5
2075140	0-76-A Straight	23/8"	21/2"	213/16"	20,000	4





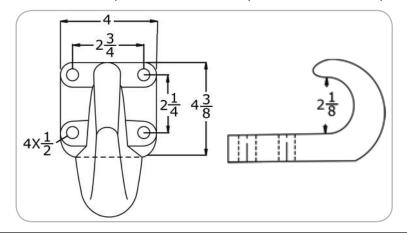
44



0-81 Tow Hook

- Black Finish
- Forged

Part #	Model	Max Cap. G.T.W.	Wt.
2315207	0-81	30,000	8

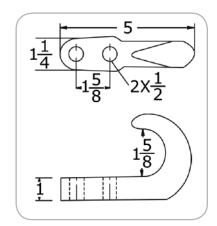




0-58 Tow Hook

- Black Finish
- Forged

Part #	Model	Finish	Max Cap. G.T.W.	Wt.
2316208	0-58	Chrome	10,000	1.75
2316208B	0-58	Black	10,000	1.75



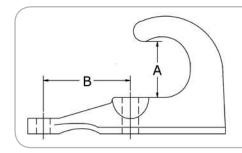


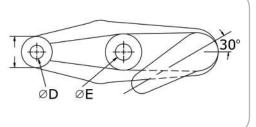
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Forged Tow Hook Black Finish

	Part # Model		Dimensions				Max Cap.	Wt.	
	Pail #	Model	Α	В	С	D	Е	G.T.W.	WV.
800	2316209R	0-53 Right	3"	43/16"	1½"	21/32"	²⁵ / ₃₂ "	44,000	8
	2316209L	0-53 Left	3"	43/16"	1½"	21/32"	²⁵ / ₃₂ "	44,000	8
	2074139R	0-55 Right	21/2"	43/16"	11/2"	²¹ / ₃₂ "	²⁵ / ₃₂ "	15,000	5
	2074139L	0-55 Left	21/2"	43/16"	11/2"	21/32"	25/32"	15,000	5
600	2073138R	0-57 Right	1%"	115/16"	11/8"	33/64"	33/64"	10,000	1.75
800	2073138L	0-57 Left	1%"	1 15/16"	11/8"	33/64"	33/64"	10,000	1.75

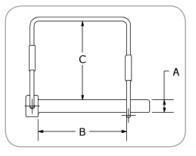






Snapper PinsZinc plated to reduce corrosion

Part #	Dir	Wt.		
Part #	Α	В	C	W.L.
2312801	1/4"	1¾"	1½"	0.01
2312802	5/16"	21/4"	15/8"	0.13
2312803	3/8"	1¼"	1½"	0.2
2312804	3/8"	2"	1½"	0.25
2312807	1/4"	2%"	1¾"	0.25
2312808	1/4"	3"	1½"	0.08
2312809	1/4"	31/2"	1½"	0.02

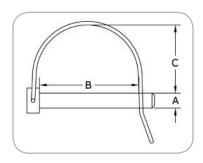




Tab Lock Snapper Pins Zinc plated to reduce corrosion

Lock style provides easy leverage point for removal and installation.

Part #	D	Dimensions				
Pail #	Α	В	С	Wt.		
2814200	1/4"	1¾"	1.625"	0.09		
2814400	1/4"	21/2"	1.800"			
2814600	5/16"	1¾"	1.562"			
2814800	5/16"	21/2"	1.810"			
2815000	3/8"	1¾"	1.562"			
2815200	3/8"	21/2"	1.700"			







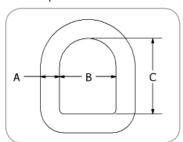
Trailer Accessories



Forged D-Rings
All D-Ring Clips are weldable. All D-Rings and clips can be forged in Canton, Ohio-if this is desired please note on order. This is subject to different lead times and prices.

		,				,			
	Part # Model		D	Dimensions		Clip	Max. Capacity		Wt.
	Pait #	Model	Α	В	С	Style	S.W.L.	M.B.S.	WV.
	2330226	3/8" D-Ring	3/8"	25/8"	2"	А	3,000	-	0.5
	2327219*	½" D-Ring	1/2"	21/4"	21/2"	A or B	4,000	12,000	1
	2328220	%" D-Ring	5/8"	3"	3"	A or B	6,000	19,000	2
	2022167	%" D-Ring	5/8"	2¾"	31/2"	A or B	6,000	19,000	2.25
	2022168	¾" D-Ring	3/4"	3"	3"	Α	9,000	27,000	4.25
	2329221	1" D-Ring	1"	3"	3"	A or B	15,000	47,000	4.5
	2330222	1" D-Ring	1"	3"	4"	A or B	15,000	47,000	5

^{*}B-Clip for ½" D-Ring has two ½" square holes for mounting.











B-Clip

Bent D-Ring • D-Ring bent to 50° Angle

Part #	Model	Max. Ca	pacity	Clip Style	\A/+
Part #		S.W.L.	M.B.S.	Clip Style	WV.
2330223	1" 5"x6" D-Ring	15,000	47,000	A or B	5

Swivel D-Ring

	Part #	Description	Max. Cap	acity	Wt.
	Part #	Description	S.W.L.	M.B.S.	WV.
800	2330229D	D-Ring and Assembly	15,000	-	8
600	2330229	Assembly Only NO D-RING	15,000	-	4



2330229D

Please read carefully to aviod injury.

For all products: To prevent injury or vertical damage, the mounting location must be at least capable of supporting 15% more than the maximum amount to be pulled. Installation: Consult Department of Transportation regulations for procedure.

SAFE WORK LOAD LIMIT (S.W.L.) - The maximum load in pounds which should ever be applied. Working load limit applies to a new product and assumes that the load is applied with even tension.

MAXIMUM BREAK STRENGTH (M.B.S.) - The maximum force in pounds at which the product, in the condition it leaves the factory, has been found by testing to break. This is for acceptance purposes only and the SAFE WORK LOAD LIMIT is still the greatest load that should ever be applied





Hitch Pins

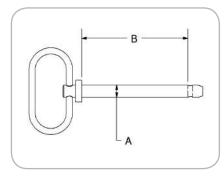
Part #	Description	Usable Length	Wt.
DTHP3840	3%" Detent Hitch Pin	4"	1
PCHP12334	½" Poly Coated Hitch Pin with Hairpin Clip	3¾"	1



Standard Hitch Pins

- Feature a swivel handle
- Zinc plated to reduce corrosion

	Dime	nsions		
Part #	Pin Dia. (A)	Usable Length (B)	Wt.	
HPWC3840*	3/8"	4"	1	
HP1200	1/2"	31/2"	1	
HP12414	1/2"	41/4"	1	
HP58412	5/8"	41/2"	1	
HP58600	5/8"	6"	1	
HP34412	3/4"	41/2"	1	
HP34600	3/4"	6"	1.25	
HP10600	1"	6"	2.5	





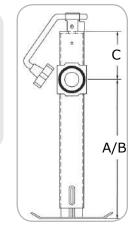
Tubular Mount Jacks

- Comes with a grease fitting and includes the male mounting mate
- Black powder coated to reduce corrosion

Weld-on tubular mount with 9/16" pin and rectangular foot.

Part #	Description	Travel		Max	Wt.		
Part #	Description	ITAVEI	Retracted (A)	Extended (B)	Clearance (C)	Capacity	W.
WF378673	Topwind	10"	11"	21"	4"	2,000	11.5
WF398373	Topwind	15"	141/2"	29¾"	10"	5,000	16
WF378674	Topwind	15"	141/2"	291/2"	10"	2,000	14
WF398423	Sidewind	10"	101/2"	201/2"	4"	5,000	14

Topwind Mount Jacks Replacement Parts					
Part #	Description				
378100	Topwind Handle				
378101	Detent Hitch Pin				
378102	Weldable Mount for Trailer				





^{*}HPWC3840 includes a chain



Trailer Accessories



Bracket Mount Jacks

- Comes with a grease fitting and includes the male mounting mate
- Black powder coated to reduce corrosion

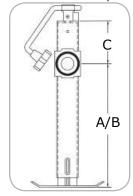
Weld-on L-bend swivel bracket with retaining ring. Assembled with 1/2" diameter pin and rectangular foot.

Part #	Description	Travel		Max	Wt.		
Part #	Description	ITavei	Retracted (A)	Extended (B)	Clearance (C)	Capacity	WV C.
WF373623	Topwind	10"	11"	21"	4"	2,000	12
WF373643	Topwind	15"	141/2"	291/2"	10"	2,000	15
WF373644	Topwind	15"	221/2"	37½"	2"	2,000	15
WF201102	Sidewind	15"	141/2"	291/2"	10"	2,000	16
WF374624*	Topwind	-	-	-	-	2,000	15

* This jack comes with a loose L-Bracket that allows you to weld it on

any spot of the jack.

Topwind Mount Jacks Replacement Parts				
Part #	Description			
378100	Topwind Handle			
378101	Detent Hitch Pin			
378102	Weldable Mount for Trailer			





Topwind A-Frame Jacks• Comes with a grease fitting and include the male mounting mate

- Black powder coated to reduce corrosion

White Zinc plated foot not included. Weld-on/bolt-on style bracket.

Dort #	rt # Description Travel			Max	Wt.		
Рагі #			Retracted	Extended	Clearance	Capacity	W.L.
WF357201	A-Frame	15"	8%"	23%"	91/4"	2,000	12
WF377245	A-Frame	15"	121/4"	271/4"	91/4"	2,000	12
WF397245	A-Frame	15"	12¼"	27¼"	91/4"	5,000	12
WF397244	A-Frame	15"	81/2"	231/2"	13"	5,000	12

FT398540 A-Frame Jacks Foot. White Zinc. Includes Snapper Pin. Base 7" long x 3%" wide. Hole I.D. is 2".

A-Frame Replacement Parts				
Part #	Description			
301100	Handle for A-Frame Jacks			
FT398540	Foot for A-Frame Jack			
301101	Hitch Pin for Securing Foot to Jack			





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- 26½" Overall Height
- Black powder coated to reduce corrosion
- Manual crank override
- 18" Stroke (12" powered & 6" additional drop)
- Night lights to assist with nighttime operation
- Zinc Plated Foot

Part #	Max Ca	Wt.	
Part #	Lift	Breakaway	WVC.
WF201095	3,500	5,000	42



Square Direct Mount Jacks • Have a drop leg

- Dramatically increases side load strength
- Black powder coated to reduce corrosion
- Zinc plated foot

Doub #	Model		Dime	Max	\A/±			
Part #	Model	Travel	Retracted	Extended	Add'l Drop	Lift	Support	Wt.
WF392722	Square Topwind	15"	21½"	50"	13½"	7,000	8,000	24
WF302677	Square Sidewind	15"	24"	52"	15"	7,000	8,000	27

Square Direct Mount Jacks Replacement Parts			
Part #	Description		
722100	Handle for WF392722 Topwind Jack		
722101	Foot for 7K Jacks		
722102	Hitch Pin and Spring Clip for Jack Foot		



50 l



Trailer Accessories



Heavy Duty Square Mount Jacks Black powder coated to reduce corrosion

- Additional drop leg is 5 position adjustable
- Heat treated inner gears ensure increased strength and durability

Available with or without a return spring and with or without a handle.

Jacks WITH Handle

	Return		Dimensions				Capacity		
Part #	Model	Spring	Travel	Retracted	Extended	Add'l Drop	Lift	Support	Wt.
WF385822	Square Sidewind Side Pull	Yes	15"	24"	52"	15"	10,000	12,000	58
WF385215	Square Sidewind Front Pull	Yes	15"	24"	52"	15"	10,000	12,000	58
WF335037	Square Sidewind Side Pull	No	15"	24"	52"	15"	10,000	12,000	58
WF335010	Square Sidewind Front Pull	No	15"	24"	52"	15"	10,000	12,000	58

Jacks WITHOUT Handle

	Return		Dimensions				Capacity		
Part #	Model	Spring	Travel	Retracted	Extended	Add'l Drop	Lift	Support	Wt.
WF410822	Square Sidewind Side Pull	Yes	15"	24"	52"	15"	10,000	12,000	58
WF410215	Square Sidewind Front Pull	Yes	15"	24"	52"	15"	10,000	12,000	58
WF410037	Square Sidewind Side Pull	No	15"	24"	52"	15"	10,000	12,000	58
WF410010	Square Sidewind Front Pull	No	15"	24"	52"	15"	10,000	12,000	58

Square Mount Jacks Replacement Parts		
Part #	Description	
822100	Handle for Jack	







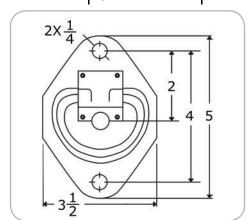
Floor Clip
Designed to secure floor boards on various trailers.

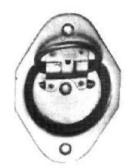
Part #	Model	Wt
2385153	Floor Clip	.25



WF601 Lashing Ring
This lashing ring requires 3" diameter mounting hole in %" material or thicker.

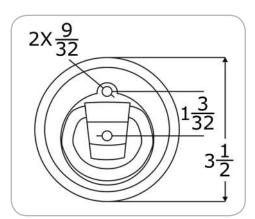
Part #	Model	Finish	Max Capacity	Wt.
2383156	WF-601	Zinc	1,000	0.25





WF701 Lashing Ring
This lashing ring requires a 3" diameter mounting hole in 1/4" material or thicker.

Part #	Model	Finish	Max Capacity	Wt.
2383155FL	Flush Mount 701	Zinc	1,200	0.5

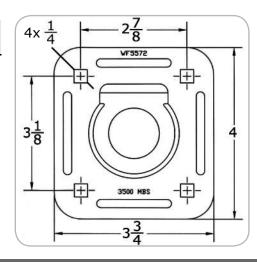






WF5572 Lashing Ring This lashing ring thickness has a diameter of 7/16".

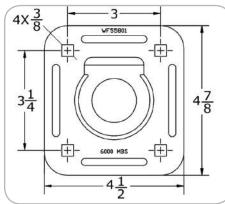
Part #	Finish	sh Max Capacity	
2383150	Zinc	3,500	1





WF55801 Lashing Ring This lashing ring thickness has a diameter of 7/16".

Part #	Finish Max Cap.		Wt.
2383154	Zinc	6,000	1.25
2383154B	Zinc Plated Backing Plate		1

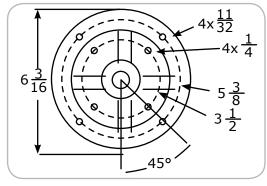




Rotating Lashing Ring • Fabricated recessed ring rotates 360°

Designed to be bolted to the floor or welded to steel cross members.

Part #	Model	Finish	Max Capacity	Wt.
2383153	WF 901	Zinc	6,000	2.5



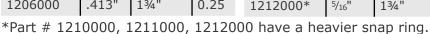




- Weldable
- Zinc plated to reduce corrosion

Zine placed to reduce corresion						
	Dimensions				Di	
Part #	Pin Dia. (A)	Usable Length (B)	Wt.	Part #	Pin Dia (A)	
1201000	3/16"	13/8"	0.25	1207000	7/16"	
1202000	1/4"	1¾"	0.25	1208000	7/16"	
1203000	⁵ / ₁₆ "	1¾"	0.25	1209000	7/16"	
1204000	.354"	1¾"	0.25	1210000*	7/16"	
1205000	3/8"	1¾"	0.25	1211000*	1/4"	
1206000	.413"	1¾"	0.25	1212000*	5/16"	

	Dime	ensions				
Part #	Pin Dia. (A)	Usable Length (B)	Wt.			
1207000	7/16"	1¾"	0.25			
1208000	7/16"	2"	0.25			
1209000	7/16"	1%"	0.25			
1210000*	7/16"	1¾"	0.25			
1211000*	1/4"	1¾"	0.25			
1212000*	5/16"	1¾"	0.25			
On have a heavier span ring						



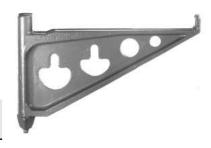


10" Outrigger Forged Construction

- Designed to lock in place
- Weldable
- Complete with brackets

Outrigger capacity is based on recommended spacing of 18" apart with a minimum of 10 outriggers per side.

Doub #		Model	Мах Сар	14/1	
Part #	Model	per Outrigger	as a Group	Wt.	
600	2382152	10" Outrigger	6,000	55,000	12



Outrigger

Brackets are one solid forged piece. Outrigger capacity is based on recommended spacing of 18" apart with a minimum of 10 outriggers per side.



				Max Capacity		
	Part #	Description	A	per Outrigger	as a Group	Wt.
800	2395163	Forged Outrigger Only	8¾"	5,000	40,000	9
	2395162	Bracket for 2395163 Outrigger	1	5,000	40,000	4.25
800	2382153	Forged Outrigger Only	7"	4,500	35,000	8
	2382154	Bracket for 2382153 Outrigger	1	4,500	35,000	3.75
	2383151	Cast Outrigger Only	7"	5,000	40,000	8
	2382150R	Removable Bracket for 7" Outrigger Accepts Forged or Cast Outrigger (Right)	1	5,000	40,000	3.75
	2382150L	Removable Bracket for 7" Outrigger Accepts Forged or Cast Outrigger (Left)	-	5,000	40,000	3.75

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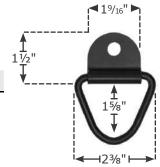




Triangle Rope Ring *** bolt hole**

- 1/4" ring diameter

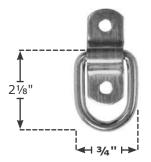
Part #	Model	Finish	Max Capacity	Wt.
2330225	Triangle Rope Ring	Black Powder Coated	600	.25



1/4" Rope Ring • 1/4" bolt holes spaced 13%" part

- 1/4" ring diameter

Part #	Model	Finish	Max Capacity	Wt.
2330224	1/4" Rope Ring	White Zinc	700	2

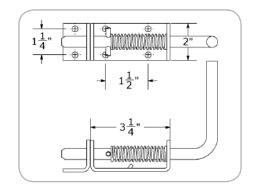


Spring Latches • Weldable

- Zinc plated to reduce corrosion

Part #	Description	Keeper	Wt.
2094180	½" Spring Latch	No	1
2094183	½" Spring Latch	Yes	1.5
2094185	½" Keeper Only	1	0.5
2094179	¾" Spring Latch	No	2.5
2094182	¾" Spring Latch	Yes	3
2094187	¾" Keeper Only	-	0.5









7/16" Spring Latches

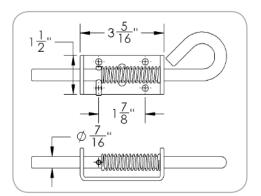
Part #	Description	Ма	iterial	# of	Wt.
	Description	Base	Pull Handle	Posts	WC.
PN2094189	7/16" Spring Latch	Stainless	Stainless	2	1
2443011	7/16" Spring Latch	Aluminum	Steel	2	2



7/16" Latch

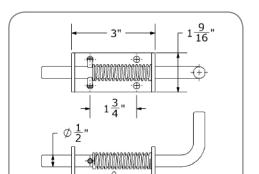
Dort #	Description	Mat	# of	Wt.	
Part #	Description	Base	Pull Handle	Posts	Wt.
2442911	7/16" Spring Latch	Aluminum	Steel	None	2
2094188	7/16" Spring Latch	Steel	Steel	None	1.5





1/2" Stainless Steel Latch

Part #	Description	Material		# of	Wt.
		Base	Pull Handle	Posts	WVC.
2094193	½" Spring Latch	Stainless	Stainless	None	2



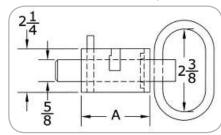


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Weldable Spring Latch
Wallace Forge's boxed in spring latch features a zinc plated swivel handle for easy opening and closing. The casing of the latch is all steel, and 100% weldable. Slots in casing allow the latch to be locked open.

Part #	Α	Wt.
2094184	2"	0.75
2094192	3"	1

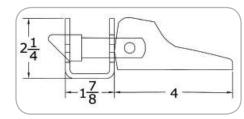




Tipper Latch

Tipper latches are typically used for utility, snowmobile, and boat trailers. Tipper latches are spring loaded for an easy release. Wallace Forge's weldable zinc plated tipper latch features two %" bolt holes for mounting weighs.

Part #	Wt.
2457000	1.25



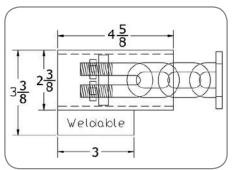


Truck Bed Tie Down Assembly

- Made with 3/8" Grade 70 Chain
- Sits flush with truck floor bed when not in use
- Easily opened with the pull of a finger

Hole in truck bed should be a minimum of 2\%" diameter.

	Part #	Model	Max Capacity	Wt.
800	2024169	Tie Down	5,400	4



Patent Number 3865048



Hitch and Coupling Products

PUB-228-2013 / July, 2013

Dayton Parts, LLC

www.daytonparts.com

3500 Industrial Road Harrisburg, PA 17110 800-233-0899 16511 111th Avenue Edmonton, Alberta T5M 2S2 800-661-9861 1605 Lakeway Drive Lewisville, TX 75057 800-624-4691 333 Foster Crescent Suite 1A Mississauga, ON L5R 3Z9 888-890-5394



